



### **REIBO**

Flexible Pin-type Coupling

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### **D2C – Designed to Customer**

The guiding principle of Designed to Customer is the recipe for success behind REICH. In addition to the catalogue products, we supply our customers with couplings developed to their specific requirements. The designs are mainly based on modular components to provide effective and efficient customer solutions. The special nature of our close cooperation with our partners ranges from; consulting, development, design, manufacture and integration to existing environments, to customer-specific production, logistics concepts and after-sales service - worldwide. This customer-oriented concept applies to both standard products and production in small batch sizes.

The company policy at REICH embraces, first and foremost, principles such as customer satisfaction, flexibility, quality, prompt delivery and adaptability to the requirements of our customers.

REICH provides you with not only a coupling, but a solution: Designed to Customer – SIMPLY **POWERFUL.** 



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# **REIBO** General Technical Description

## **REIBO** Flexible Pin-type Coupling

REIBO couplings are torsionally flexible pin-type couplings which compensate for radial, axial and angular shaft displacements. REIBO couplings are designed for positive (fail safe) torque transmission and for absorbing vibrations and torque surges.

The two coupling hubs are of identical design. Due to the alternate arrangement of the locating bores for the pin and buffer element, a maximum number of pins and buffers can be accommodated. Restoring forces generated by angular or radial displacement are minimized by the spherically formed buffers. Axial float is achieved through movement between the pin and the buffer element. The REIBO coupling series comprises 18 sizes for a torque range from 350 to 350 000 Nm. Couplings for higher torques are available on request.



### REIBO Nominal torques from 350 Nm to 350 000 Nm

## **REIBO** Advantages

#### Salient features and advantages of the REIBO coupling:

- → Compensation of axial, radial and angular displacements
- Damping shocks and vibrations
- → Fail safe operation
- → Ease of assembly and ease of alignment
- → Plug-in mounting facility
- No maintenance required
- → Available in different types or as special designs

# **REIBO** General Technical Data



### **Standard Type**

The torques specified for  $\rm T_{KN}$  or  $\rm T_{K\,max}$  correspond to the definition for "Flexible Shaft Couplings DIN 740 Part 2".

	Тес	hnical details for t	he standard eleme	Maximum shaft displacement <sup>3)</sup> up to the specified speed						
Coupling size	Nominal torque	Maximum torque	Relative damping <sup>1)</sup>	max. speed <sup>2)</sup>	Axial	Radial	Angular	at		
	T <sub>KN</sub>	T <sub>K max</sub>	Ψ	n <sub>max</sub>	ΔK <sub>a</sub>	ΔK <sub>r</sub>	ΔK <sub>w</sub>	n		
	[Nm]	[Nm]	-	[min <sup>-1</sup> ]	[mm]	[mm]	[mm]	[min <sup>-1</sup> ]		
RB 120	350	800	1.2	5700	1.0	0.2	0.3	1000		
RB 140	600	1380	1.2	4900	1.0	0.2	0.4	1000		
RB 160	900	2070	1.2	4200	1.0	0.2	0.4	1000		
RB 180	1300	3000	1.2	3800	1.3	0.2	0.5	1000		
RB 200	1800	4150	1.2	3400	1.3	0.3	0.5	1000		
RB 225	2600	6000	1.2	3000	1.3	0.3	0.6	1000		
RB 250	4600	10600	1.2	2700	1.7	0.3	0.7	1000		
RB 300	6500	15000	1.2	2200	1.7	0.3	0.8	1000		
RB 350	10500	24000	1.2	2000	2.0	0.4	0.9	500		
RB 400	14500	33400	1.2	1700	2.0	0.4	1.1	500		
RB 450	21000	48300	1.2	1500	2.3	0.5	1.2	500		
RB 500	28000	64400	1.2	1400	2.3	0.5	1.4	500		
RB 550	36000	83000	1.2	1200	2.3	0.6	1.5	500		
RB 630	75000	172500	1.2	1100	2.3	0.6	1.7	500		
RB 680	95000	218500	1.2	1000	2.3	0.7	1.8	500		
RB 800	146000	336000	1.2	800	2.3	0.8	2.2	300		
RB 900	200000	360000	1.2	700	2.3	0.9	2.4	300		
RB 1100	350000	800000	1.2	600	2.3	1.1	3.0	300		

i) 1) Dynamic torsional stiffness on request

2) Max. speeds refer to standard couplings of grey cast iron. higher rotational speeds can be obtained with other materials

3) For the recommended alignment tolerances see page 9

# **REIBO** Selection of the Coupling Size

The coupling size should be selected to ensure that the permissible coupling load is not exceeded in any operating condition encountered. For drives which are not subject to periodically recurring fatigue torques the coupling design may be selected based on the driving torque with reference to the corresponding service factors.

#### In selecting the coupling size the following should be satisfied:

The nominal torque of the coupling T<sub>KN</sub> must be taken into account at every temperature and operating load of the coupling, whilst observing the service factors S (e.g. temperature factor S<sub>t</sub>) shall be at least equal to the maximum nominal torque on the drive side T<sub>AN</sub>; the temperature in the immediate vicinity of the coupling must be taken into account.

- The **nominal torque on the drive side** T<sub>AN</sub> is calculated with the driving power P<sub>AN</sub> and the coupling speed n<sub>AN</sub>.
- The **maximum torque capacity of the coupling, T<sub>K max</sub>** shall be at least equal to the highest torque T<sub>max</sub> encountered in operation while taking the temperature factor S<sub>t</sub> into account.

$$T_{KN} \ge T_{AN} \cdot S_m \cdot S_t \cdot S_z$$

$$T_{AN} [Nm] = 9550 \frac{P_{AN} [kW]}{n_{AN} [min^{-1}]}$$

$$T_{K max} \ge T_{max} \cdot S_t$$

#### **Technical Note**

The technical data applies only to the complete coupling or the corresponding coupling elements. It is the customer's/user's responsibility to ensure there are no inadmissible loads acting on any of the components. In particular, existing connections, e.g. bolted connections, must be checked with regard to the torques to be transmitted. If necessary, further measures, such as additional reinforcement with pins, may be necessary. It is the customer's/ user's responsibility to make sure the dimensioning of the shaft and keyed or other connection, e.g. shrinking or clamping connection,

is correct. All components that can rust are protected against corrosion as standard.

REICH have an extensive range of couplings and coupling systems to cover nearly every drive configuration. Customized solutions can be developed and manufactured even in small batches or as prototypes. In addition calculation programs are available for all necessary dimensioning.

# **REIBO** Service Factors

### Load classification S<sub>m</sub>

Prime mover		Load classification of the driven machine	
	G (uniform load)	M (medium load)	S (heavy load)
Electric motors, turbines, hydraulic motors	1.25	1.6	2.0
Combustion engines ≥ 4 cylinder Degree of uniformity ≥ 1:100	1.5	2.0	2.5

Start-up factor S <sub>z</sub>										
starting frequency per hour or daily period of operation	30 < 3 h	60 < 10 h	120 < 24 h	> 240						
Sz	1.0	1.25	1.5	on request						

Temperature factor S <sub>t</sub>										
Ambient temperature	-25 °C +30 °C	+40 °C	+60 °C	+80 °C	> +80 °C					
S <sub>t</sub>	1.0	1.1	1.3	1.6	on request					

### **Calculation example**

 $T_A$ 

**08** 

A coupling is required between an electric motor (P = 160 kW at n = 980 min<sup>-1</sup>) and a gearbox of a belt conveyor drive.

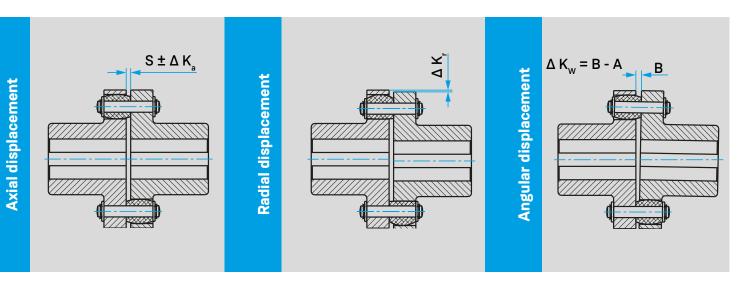
Operation is uniform	= G	:	S <sub>m</sub>	= 1.25
Ambient temperature	40 °C	:	St	= 1.1
Starting frequency	30/h	:	Sz	= 1.0

= 0550 160 kW	$T_{KN} \ge T_{AN} + S_m + S_t + S_z$
$_{\rm AN} = 9550$ $= = 1559 \rm Nm$	$T_{KN} \ge 1559 \text{ Nm} + 1.25 + 1.1 + 1.0 = 2144 \text{ Nm}$

- Selected coupling: RB 225 W at T<sub>KN</sub> = 2600 Nm

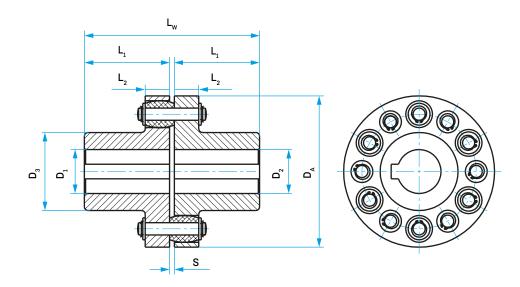
# **REIBO** Permissible shaft displacement

The  $\Delta$  K values specified for the maximum permissible shaft displacement (table page 6) are reference values only. The compensating capability of the coupling depends on the rotational speed and the coupling load. The displacement values must be reduced at higher speeds as shown by way of example in the table. As precise alignment of the coupling extends the service life of the flexible elements, the  $\Delta$  K values should not be fully utilised to their maximum during alignment. It is recommended to use only a maximum of 20% of the permissible value during installation. Maximum shaft misalignment must not occur simultaneously in all directions during operation ( $\Delta$  K<sub>a</sub> +  $\Delta$  K<sub>r</sub> +  $\Delta$  K<sub>w</sub> ≤ 100%).

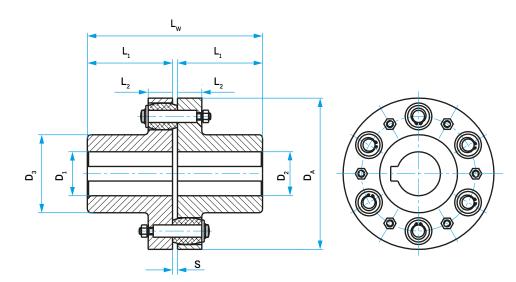


 $(i) \Delta K_{a}, \Delta K_{r}, \Delta K_{w}$  see "General Technical Data", page 6

# **REIBO** Type RB...W and RB...WE



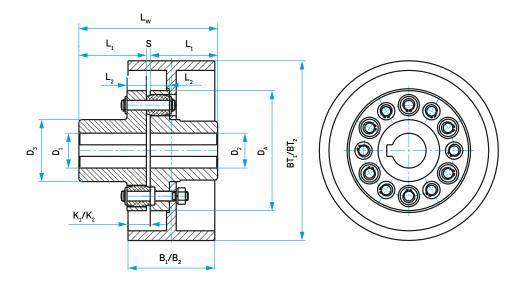
Standard type RB...W pin with circlip



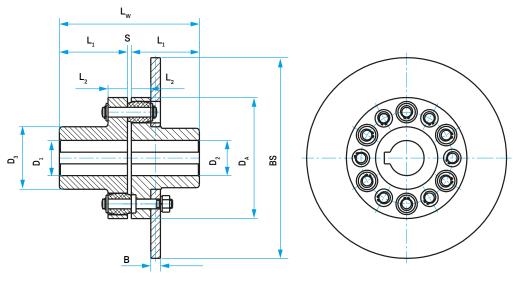
Type RB...WE pin with nut

Coupling de	tails										
Coupling size	D <sub>1</sub> / D <sub>2</sub>		D <sub>A</sub>	D <sub>3</sub>	L <sub>W</sub>	L <sub>1</sub>	L <sub>2</sub>	S	Number of pins	Moment of inertia	Mass
	prebored	max.								J	m
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	-	[kgm <sup>2</sup> ]	[kg]
RB 120	-	45	120	71	143	70	20	3	10	0.007	4.3
RB 140	-	55	140	85	163	80	20	3	14	0.014	6.7
RB 160	-	60	160	102	183	90	20	3	16	0.026	10.0
RB 180	-	65	180	103	204	100	25	4	12	0.043	12.5
RB 200	-	75	200	116	234	115	25	4	14	0.073	18.0
RB 225	40	90	225	145	264	130	25	4	16	0.140	26.3
RB 250	45	95	250	147	305	150	38	5	14	0.250	37.7
RB 300	50	110	300	182	365	180	38	5	16	0.590	64.2
RB 350	60	120	350	200	406	200	60	6	12	1.410	105
RB 400	70	140	400	232	446	220	60	6	14	2.540	147
RB 450	75	160	445	253	487	240	72	7	12	4.610	209
RB 500	75	180	495	288	527	260	72	7	14	7.300	266
RB 550	80	210	545	322	567	280	72	7	16	11.10	342
RB 630	130	250	625	375	567	280	90	7	14	22.30	500
RB 680	150	270	680	405	567	280	90	7	16	29.70	550
RB 800	180	280	795	420	607	300	90	7	20	55.00	780
RB 900	200	300	895	448	607	300	90	7	22	87.00	970
RB 1100	280	350	1100	550	807	400	100	7	28	227.00	1800

# **REIBO** Type RB...WBT and RB...WBS



Design RB...WBT with brake drum



Design RB...WBS with brake disc

Coupling details											
Coupling size	BT <sub>1</sub>	B <sub>1</sub>	K <sub>1</sub>	BT <sub>2</sub>	B <sub>2</sub>	K <sub>2</sub>					
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]					
RB 140	-	-	11.0	200	75	13.5					
RB 160	200	75	13.5	250	95	20.5					
RB 180	250	95	15.5	315	118	27.0					
RB 200	250	95	15.5	315	118	27.0					
RB 225	315	118	27.0	400	150	43.0					
RB 250	315	118	14.0	400	150	29.0					
RB 300	400	150	29.0	500	190	47.0					
RB 350	400	150	7.0	500	190	25.0					
RB 400	500	190	25.0	630	236	46.0					
RB 450	500	190	13.0	630	236	34.0					
RB 500	630	236	34.0	710	265	45.5					

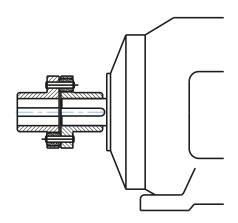
i Mass for BS and B on request

## **REIBO** Assignment to IEC standard motors

### REIBO couplings of GG for IEC three-phase motors with cage rotor to DIN 42673/1

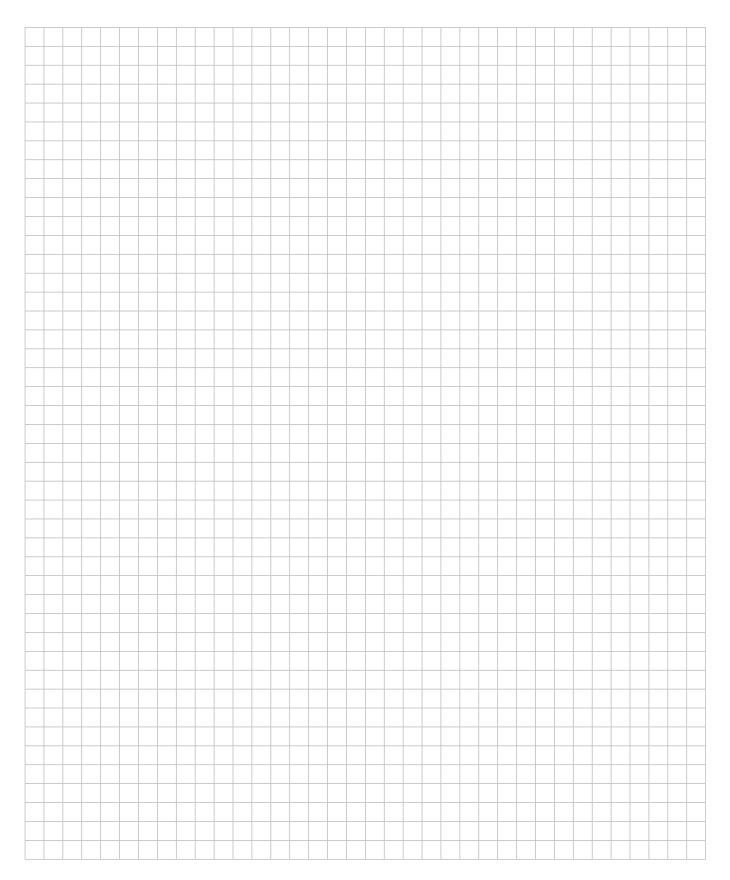
The allocation takes into account the maximum boring capability of the coupling hubs and offers adequate safety for normal load cases; service factor  $S_{total} = 1.7$ . Operating conditions at uniform to medium load, 60 starts per hour and ambient temperatures up to approx. 40 °C are thus included therein.

Other load cases require a layout according to "Selection of the Coupling Size" (see page 7). Hubs of GGG or St yield smaller coupling sizes in places due to the larger boring capability.



Motor Size		oower at D min <sup>-1</sup>	Coupling Size		oower at D min <sup>-1</sup>	Coupling Size		power at 0 min <sup>-1</sup>	Coupling Size		oower at ) min <sup>-1</sup>	Coupling Size	-	aft end [mm]																	
	Power P [kW]	Torque T [Nm]	RB	3000 min <sup>-1</sup>	≤ 1500 min <sup>-1</sup>																										
	11.0	35.0	120		70.0	100		70.0	100	4.0	51	120																			
160 M	15.0	48.0	120	11.0	70.0	120	7.5	72.0	120	5.5	70	120	12	< 110																	
160 L	18.5	59.0	120	15.0	96.0	120	11.0	105.0	120	7.5	96	120	42.	(110																	
180 M	22.0	70.0	140	18.5	118.0	140	-	-	-	-	-	-	40.	. 110																	
180 L	-	-	-	22.0	140.0	140	15.0	143.0	140	11.0	140	140	48	x 110																	
2001	30.0	96.0	140	20.0	101.0	140	18.5	177.0	140	15.0	45.0 404	45.0 4.04	15.0	15.0 101	15.0	15.0	15.0	15.0	15.0	15.0	15.0	45.0	15.0	15.0	45.0	15.0	45.0	101 17	140	EE .	. 110
200 L	37.0	118.0	140	30.0	191.0	140	22.0	210.0	140	15.0	191	140	553	< 110																	
225 S	-	-	-	37.0	236.0	160	-	-	-	18.5	236	140	55 x 110	60 x 140																	
225 M	45.0	143.0	160	45.0	287.0	160	30.0	287.0	160	22.0	280	160	55 X 110	50 x 140																	
250 M	55.0	175.0	160	55.0	350.0	180	37.0	353.0	180	30.0	382	180	60 x 140	65 x 140																	
280 S	75.0	239.0	180	75.0	478.0	200	45.0	430.0	200	37.0	471	200																			
280 M	90.0	287.0	180	90.0	573.0	200	55.0	525.0	200	45.0	573	200	65 x 140	75 x 140																	
315 S	110.0	350.0	180	110.0	700.0	225	75.0	716.0	225	55.0	700	225																			
315 M	132.0	420.0	180	132.0	840.0	225	90.0	860.0	225	75.0	955	225	65 x 140	80 x 170																	
0451	160.0	509.0	180	160.0	1019.0	225	110.0	1051.0	225	90.0	1146	225																			
315 L	200.0	637.0	180	200.0	1273.0	225	132.0	1261.0	225	110.0	1401	225																			
	250.0	796.0	200	250.0	1592.0	250	160.0	1528.0	250	132.0	1681	250																			
355 L	250.0 315.0	1003.0	200	250.0 315.0	2006.0	250	200.0	1910.0	250	160.0	2037	250	75 x 140	95 x 170																	
							250.0	2388.0	250	200.0	2547	250																			
400 L	355.0	1130.0	225	355.0	2260.0	300	315.0	3008.0	300	250.0	3183	300	80 x 170	100 x 200																	
	400.0	1273.0	225	400.0	2547.0	300																									









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- Test benches
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#### Headquarter:

Dipl.- Ing. Herwarth Reich GmbH Vierhausstrasse 53 • 44807 Bochum

- **\$ +49 234 95916-0**
- 对 mail@reich-kupplungen.com
- 😢 www.reich-kupplungen.com

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#### March 2020 edition

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